ØU ON A "V" BCD	NO.	PA
ØS ON A "T" BCD	1	BODY
	2	END CA
	3	TOP CO
	4	BALL &
	4	SEAT
	6	THRUST
	7	TRUNNI
	8	ANTI-ST
L/2 1-1/2" THRU 2" CAST STAINLESS HANDLE	9	JOINT G
CAST STAINLESS HANDLE	10	COVER
	11	STEM O
(18) K	12	GLAND
$(19) \land \land$	13	GLAND
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	14 15	BELLEVI
	15	HANDLE
	16	HANDL
	17	HANDL
	17	HANDL
	18	INDICA
	19	HANDLE
$\left \begin{array}{c} 2 \end{array}\right \left \frac{1}{2} \right \frac$	20	HANDLE
	21	DACKIN
	21 22	PACKIN HANDLE
$ \qquad \qquad \qquad \qquad \qquad \qquad \qquad \qquad \qquad \qquad$	22	NUT & \
(5) ØF X "G" HOLES		
ON A "H" BCD	24	BODY S
$\begin{bmatrix} 6 \\ (7) \\ (8) \\ (9) \end{bmatrix} \qquad $		
	25	BODY N
	26	COVER
VALVE DIMENSIONS ACTUATOR MOUNTING DIMENSIONS WEIGHT	20	
SIZE A B C D E F G H J K L M N P R S T U V ISO5211 LBS 1-1/2" 1.57 2.88 5.00 0.56 0.63 4 3.88 4.13 10.31 7.20 6.16 0.75 0.748 0.93 0.39 2.756 0.47 4.016 F07/F10 25	27	COVER
1-1/2" 1.57 2.88 5.00 0.56 0.06 0.63 4 3.88 4.13 10.31 7.20 6.16 0.75 0.748 0.93 0.39 2.756 0.47 4.016 F07/F10 25 2" 1.97 3.62 6.00 0.63 0.06 0.75 4 4.75 4.45 10.31 8.66 6.42 0.75 0.748 0.93 0.39 2.756 0.47 4.016 F07/F10 25	28	PACKIN
2 1.97 3.62 6.00 0.63 0.06 0.75 4 4.75 4.45 10.31 8.66 6.42 0.75 0.748 0.93 0.39 2.756 0.47 4.016 F07/F10 37 2-1/2" 2.60 4.12 7.00 0.69 0.06 0.75 4 5.50 5.37 14.37 11.06 8.07 0.83 0.866 1.10 0.47 4.016 0.55 4.921 F10/F12 58	29	PACKIN
2-1/2 2.00 4.12 7.00 0.05 0.00 0.75 4 5.30 5.37 14.37 11.00 8.07 0.83 0.800 1.10 0.47 4.010 0.33 4.921 F10/F12 38 3" 2.99 5.00 7.50 0.75 0.06 0.75 4 6.00 5.78 19.88 11.22 8.46 0.83 0.866 1.10 0.47 4.016 0.55 4.921 F10/F12 79		A set of
3 2.35 5.00 7.30 0.00 0.75 4 0.00 5.78 15.88 11.22 8.40 0.83 0.800 1.10 0.47 4.010 0.53 4.921 11/112 75 4" 3.98 6.19 9.00 0.94 0.06 0.75 8 7.50 7.52 27.76 13.70 11.06 1.14 1.063 1.38 0.55 4.921 0.71 5.512 F12/F14 129		* 6" 8 F
6" 5.91 8.50 11.00 1.00 0.06 0.87 8 9.50 9.80 37.60 18.90 13.77 1.50 1.417 1.81 0.71 5.512 0.87 6.496 F14/F16 289		# 1-1/2
		^ 1-1/2
	ΑΠΤΟ	MATIC
CONTROLS PHONE: (513) 247-5465 FAX: (513) 247-5462 Date 01/22/18 Date 01		
SERIES 31 DIRECT MOUNT DIMENSIONAL AND BILL OF MATERIALS DRAWING FOR 1-1/2" THRU 6" CLA	SS 150 3	WAY VA
THE DESIGN AND DISCLOSUPE CONTAINED IN THIS DRAWING WAS OPICINATED BY AND IS EVOLUSIVE		
PROPERTY OF A-T CONTROLS, NOC. IT IS FURNISHED FOR VENDOR INFORMATION ON IS " NOT AN AUTHORIZATION OR LICENSE TO MAKE THIS INFORMATION OR TO FURNISH THIS INFORMATION ON THIS SHORMATION OF TO TO OTHERS. ALL DRAWNES MUST BE RELEVENED TO A-T CONTROLS, INC. ON DEMAND THIS DRAWNED IS NOT TO BE REPRODUCED OF COFIED IN ANY FORM WITHOUT THE EXPRESSION FOR A CONTROLS, INC.		

PART NAME	QTY	STAINLESS STEEL	CARBON STEEL	SPARE PART		
		ASTM A351	ASTM A216			
	1	GRADE CF8M	GRADE WCB			
		ASTM A351	ASTM A216			
AP	3	GRADE CF8M	GRADE WCB			
	_	ASTM A351	ASTM A216			
OVER	1	GRADE CF8M	GRADE WCB			
		ASTM A351	ASTM A351			
& STEM	1	GRADE CF8M	GRADE CF8M			
	3	RTFE	RTFE	*		
ST WASHER	1	50/50 STFE	50/50 STFE	*		
NION BUSHING	1	PEEK	PEEK	*		
STATIC SPRING	1	AISI 316	AISI 316	*		
GASKET	3	PTFE	PTFE	*		
R GASKET	1	PTFE	PTFE	*		
O-RING	1	FKM	FKM	*		
D PACKING	1 SET	PTFE	PTFE	*		
D BUSHING	1	AISI 304	AISI 304			
/ILLE WASHER	3*	AISI 301	AISI 301			
LE SLEEVE	1	VINYL	VINYL			
LE BAR -2-1/2" -3"	1	AISI 304	AISI 304			
LE BAR -4"-6"	1	CARBON STEEL				
	1	ASTM A351	ASTM A351	-		
LE HUB-2-1/2" -4"	1	GRADE CF8	GRADE CF8			
LE HUB-6"	1	WCB	WCB			
ATOR PLATE	1	AISI 304	AISI 304			
LE BOLT	1	AISI 304	AISI 304			
LE -1-1/2" -2"	1	AISI 304	AISI 304			
	-	ASTM A351	ASTM A351			
NG GLAND	1	GRADE CF8	GRADE CF8			
LE STOP BOLT	1	AISI 304	AISI 304			
WASHER	1	AISI 304	AISI 304			
WASHER	1	ASTM A193	ASTM A193			
STUD	#	GRADE B8	GRADE B8			
5100	п	ASTM A194	ASTM A194			
NUT	#	GRADE 8	GRADE 8			
	п	ASTM A193	ASTM A193			
RNUT	٨	GRADE B8	GRADE B8			
		ASTM A194	ASTM A194			
R STUD	٨	GRADE 8	GRADE 8			
NG GLAND BOLT	2	AISI 304	AISI 304			
NG GLAND NUT	2	AISI 304	AISI 304			
f Gland Packing is	_					
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PCS. (4 EA ON THE PACKING GLAND BOLT) 2" THRU 3" 12 PCS, 4" 18 PCS., 6" 30 PCS						
2" THRU 3" 4 PCS,						
2 11110 3 41 00,	4 01 00.,		SHEET 1 OF	1		
ON CONTR	OLS	MATERIAL	SHEET OF	I		
ALVE IN 316 STAINLESS						
		DRAWING NO.		REVISION		
		P025	24	А		
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