

Installation & Maintenance Manual

Description

The Triac[®] TVSS Solenoids are design to mount directly to the Triac[®] pneumatic actuators which eliminates tubing and fittings. The Triac[®] TVSS Solenoid has a 5-port design that makes it field convertible from a 3-way (for Spring Return actuators) to a 4-way (for Double Acting actuators) by simply relocating a port plug. When the 3-way function is utilized, the unused exhaust port becomes an actuator vent where a filter/muffler can be installed to prevent contaminants from entering either the valve or the actuator.



The 5-port design allows the user to independently control actuator speed in either open or close direction by utilizing speed or bleed controls. Single

or double solenoid 2-position models are available. Single solenoid spring return models utilize an air assisted spring return feature, assuring a positive return. Double solenoid valves may be used in applications where a momentary signal is required or in a "fail in last shifted position" actuator application.

Double solenoid models are equipped with a detent that maintains the valve in the last shifted position, even in high vibration applications. All Triac[®] TVSS Solenoids are leakfree and bubbletight.

Material

Part Numbers & Coil Data

Part Description	Material			
Valve Body & Plunger	316L Stainless Steel			
Actuating Caps – Solenoid	316L Stainless Steel			
Actuating Caps – Spring Cap	316L Stainless Steel			
Plunger, Body & Valve to	FKM (Fluorocarbon)			
Actuator Seals	Low Temp Nitrile (optional)			
Solenoid Internal Parts:	304, 430F & 302 Stainless			
Sleeve, Plunger & Spring	Steel			

Porting Size Inlet & Exhaust = 1/4" NPT Flow Rates Cv = 1.6 (Kv = 23.5) Ambient Temp Standard: -5°F to 200°F (-20°C to 93°C) Low Temp: -40°F to 200°F (-48°C to 93°C) Pressure -411 Model: 25 PSI Minimum / 150 PSI Maximum 421 Model: 15 PSI Minimum / 150 PSI Maximum

		Inrush			
Operator Type	Voltage	amps	Holding amps	ohms	Nominal Voltage
TVSS-xxxx-4N-D24	24VDC	0.32	0.32	75	7 Watts
TVSS-xxxx-4N-A24	24VAC/60Hz	0.633	0.604	19	6 Watts
TVSS-xxxx-4N-A120	120VAC/60Hz	0.127	0.121	475	6 Watts
TVSS-xxxx-4N-E120	110VAC/50Hz	0.132	0.081	475	6 Watts
TVSS-xxxx-4N-A240	240VAC/60Hz	0.063	0.06	2000	6 Watts
TVSS-xxxx-4N-E220	220VAC/50Hz	0.066	0.041	2030	6 Watts
TVSS-xxxx-7N-D24	24VDC	0.32	0.32	75	7.2 Watts
TVSS-xxxx-7N-A24	24VAC/60Hz	0.633	0.604	19	5.6 Watts
TVSS-xxxx-7N-A120	120VAC/60Hz	0.127	0.121	475	5.6 Watts
TVSS-xxxx-7N-E110	110VAC/50Hz	0.132	0.081	475	5.6 Watts
TVSS-xxxx-7N-A240	240VAC/60Hz	0.063	0.06	2000	5.6 Watts
TVSS-xxxx-7N-E220	220VAC/50Hz	0.066	0.041	2030	5.6 Watts

4N - Watertight, Type 4X, CSA Approved 7N - Hazardous Locations, Type 4, 7 & 9, UL & CSA Approved CLASS I, DIV 1, GRPS C & D CLASS I, DIV 2, GRPS A & B CLASS II, DIV 1, GRPS E, F & G



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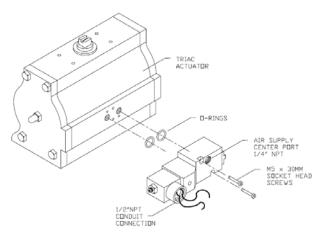
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Flow Pattern Schematics

FUNCTION	PORT SIZE	CV (Kv)	SINGLE SOLENOID/ SPRING	DOUBLE SOLENOID/ DETENT
			RETURN, 2 POSITION	2 POSITION
4-way	1/4 NPT	1.6 (23.5)	TVSS-X411-(coil code)	TVSS-X421-(coil code)
5/2 &				
3-way**	1/4 NPT	1.6 (23.5)	TVSS-X411-(coil code)	TVSS-X421-(coil code)

Installation Instructions

- 1. Place the o-rings provided into the o-ring bores on the face of the solenoid valve. Each o-ring should be completely seated in the bore.
- 2. Place the actuator with the two ports facing you, and the stem pointing up. Orient the TVSS Solenoid Valve with the (2) o-rings toward the actuator and the operator towards the left.
- 3. The solenoid valve is then mounted to the actuator with the two screws provided.
- 4. Connect the air supply to the center port and wire solenoid per local and national electrical codes. The assembly is now ready for operation.
- 5. Optional bronze vents or adjustable speed controls can be added to the exhaust ports.





- N7 B

1.63

1.63

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2.32

	Dimensions (in)	Weight		- N4			
	Model	Lbs.	А	В	С	А	
1	TVSS-X411	1.7 lbs	5.56	1.63	2.15	5.56	
1	TVSS-X421	2.3 lbs.	8.70	1.63	2.15	8.78	

A-T Controls product, when properly selected, is designed to perform its intended function safely during its useful life. However, the purchaser or user of A-T Controls products should be aware that A-T Controls products might be used in numerous applications under a wide variety of industrial service conditions. Although A-T Controls can provide general guidelines, it cannot provide specific data and warnings for all possible applications. The purchaser / user must therefore assume the ultimate responsibility for the proper sizing and selection, installation, operation, and maintenance of A-T Controls products. The user should read and understand the installation operation maintenance (IOM) instructions included with the product, and train its employees and contractors in the safe use of A-T Controls products in connection with the specific application.

While the information and specifications contained in this literature are believed to be accurate, they are supplied for informative purposes only. Because A-T Controls is continually improving and upgrading its product design, the specifications, dimensions and information contained in this literature are subject to change without notice. Should any question arise concerning these specifications, the purchaser/user should contact A-T Controls.

For product specifications go to http://download.a-tcontrols.com/

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Dimensions

