

TECHNICAL STANDARDS & SAFETY AUTHORITY  
345 CARLINGVIEW DRIVE  
TORONTO ON M9W 6N9

**Date:** July 13, 2020  
**Account #:** 35231  
**Journal #:** 76062

**Attn:** TSSA

**Re:** Application for Design Registration

The design, as detailed in your, 0C22443.5, for a Fitting is accepted for registration as follows:

**Registered To:** A-T CONTROLS INC **CRN:** 0C22443.51

**Drawing #:** ATTACHMENT 1 AND 2

This design was registered based on a technical review performed by the province of initial registration in accordance with the Association of Chief Inspectors policy on reciprocal recognition of design review.

**Reviewer's Notes:**

As required by CSA B51 4.2.1, this registration expires on 26-May-2030. This CRN is valid until the expiry date as long as the Manufacturer maintains a valid quality control program verified by an acceptable third-party agency until that date. Should the certification of the quality control program lapse before the expiry date, this registration shall become void. Any additional conditions of registration stated in TSSA CRN# 0C22443.5 registration shall apply to BC registration.

Contact me if you have any questions. The invoice for registration will be forwarded under separate cover.

Janina Mihailescu

janina.mihailescu@technicalsaftybc.ca  
Design Administration

**cc:**



Technical Standards and Safety Authority  
345 Carlingview Drive  
Toronto, Ontario M9W 6N9  
www.tssa.org

Show facsimile of manufacturer's logo or trademark, as it will appear on the fitting, in the space below

## STATUTORY DECLARATION Registration of Fittings

I, Steve Wells (CFO)

(Name and Position, e.g. President, Plant Manager, Chief Engineer)

of A-T Controls, Inc.

(Name of Manufacturer)

Located at 9955 International Blvd; Cincinnati, OH. 45246

(Plant Address)

(513) 247-5465

(Telephone No.)

(513) 247-5462

(Fax No.)



do solemnly declare that the fittings listed hereunder, which are subject to the **Technical Standards and Safety Act**, Boilers and Pressure Vessels Regulation, comply with all of the requirements of  
ASME B16-34-2017

(Title of recognized North American Standard)

which specifies the dimensions, materials of construction, pressure/temperature ratings, identification marking the fittings and service;



or are not covered by the provisions of a recognized North American standard and are therefore manufactured to comply with \_\_\_\_\_ as supported by the attached data which identifies the dimensions, material of construction, pressure/temperature ratings and the basis for such ratings, the marking of the fitting for identification and service.

I further declare that the manufacture of these fittings is controlled by a quality system meeting the requirements of ISO 9001:2015 which has been verified by the following authority, AVU Registrations.

The items covered by this declaration, for which I seek registration, are category "C" type fittings. In support of this application, the following information and/or test data are attached as follows:

See attachment 1 (List of drawings and calculations) and attachment 2 (Scope of Registration).

(drawings, calculations, test reports, etc.)

Declared before me at 513 Bank Westchester

the 7

day of May

AD 20 20

Commissioner for Oaths:

Kristina Center  
(Printed name)  
Kristina Center  
(Signature)



**KRISTINA CENTER**  
Notary Public, State of Ohio  
My Commission Expires  
January 24, 2023

[Signature]  
(Signature of Declarer)

### FOR OFFICE USE ONLY

To the best of my knowledge and belief, the application meets the requirements of the **Technical Standards and Safety Act**, Boilers and Pressure Vessels Regulation, and CSA Standard B51 and is accepted for registration in Category C.

CRN:

0C22443.5

Registered by:

[Signature]

Dated:

MAY 26, 2020



This Document has been digitally signed. The stamp size has been optimized for 11 x 17 documents

Technical Standards and Safety Authority

Boilers and Pressure Vessels Safety Program

**REGISTERED**

C.R.N.: 0C22443.5

Signed: [Signature]

Date: May 26, 2020.

NOTE: This registration expires on: MAY 26, 2030

FOR SCOPE OF REGISTRATION SEE STAMPED ATTACHMENT 1 AND 2

\*Information provided in this application is releasable under the Freedom of Information and Privacy Protection Act and may be disclosed upon request.

## **Attachment 1**

### **Request for a Canadian Registration Number (CRN) in Multiple Jurisdictions**

#### **Series 9R / F9R Valves, Class 150 and 300**

##### **Drawing / Drawing Titles / Revisions:**

P03044 / 9R-F1 Wall Thickness / Rev 0

P03045 / 9R-F3 Wall Thickness / Rev 0

P03481 / 9R-F1 Dimensional Drawing and Bill of Materials / Rev 0

P03482 / 9R-F3 Dimensional Drawing and Bill of Materials / Rev 0

P03484 / F9R-F1 Dimensional Drawing and Bill of Materials / Rev 0

P03485 / F9R-F3 Dimensional Drawing and Bill of Materials / Rev 0

**THIS IS PART OF CRN**  
**0C22443.5**  
Technical Standards and Safety Authority  
Boilers and Pressure Vessels Safety  
Program

##### **Calculations (Documet No., Rev No.):**

TR00272 / (F)9R-F1 Series Calculations / Rev 0

TR00281 / (F)9R-F3 Series Calculations / Rev 0

##### **MAWP:**

Class 150 WCB: 285 psig

Class 150 CF8M: 275 psig

Class 300 WCB: 740 psig

Class 300 CF8M: 720 psig

##### **MAWT:**

500°F for TFM-1600 seats, but can increase if material is changed (variable)

THIS IS PART OF CRN  
0C22443.5  
Technical Standards and Safety Authority  
Boilers and Pressure Vessels Safety  
Program

## SCOPE OF REGISTRATION

Attachment 2  
(dimensions in inches)

| Series                                      | Sizes  |
|---|--|
| Series 9R & F9R WCB / CF8M Class 150 & 300: | 1/2"; 3/4"; 1"; 1-1/2"; 2"; 2-1/2"; 3"; 4"; 6"; 8" |



345 Carlingview Drive  
Toronto, Ontario M9W 6N9  
Tel.: 416.734.3300  
Fax: 416.231.1626  
Toll Free: 1.877.682.8772

[www.tssa.org](http://www.tssa.org)

May 26, 2020

PETE VEZEY  
A-T CONTROLS INC  
9955 INTERNATIONAL BLVD  
CINCINNATI OH 45246  
US

**Service Request Type:** BPV-Fitting Registration  
**Service Request No.:** 2849362  
**Your Reference No.:**  
**Registered to:** A-T CONTROLS INC

Dear PETE VEZEY,

Technical Standards and Safety Authority (TSSA) is pleased to inform you that your submission has been reviewed and registered as follows:

**CRN No.:0C22443.5**

Main Design No.: ATTACHMENT 1 AND 2  
Expiry Date: 26-May-2030

Please be advised that a valid quality control system must be maintained for the fitting registration to remain valid until the expiry date.

The stamped copy of the approved registration and the invoice are mailed separately. Should you have any questions or require further assistance, please contact a Customer Service Advisor at 1.877.682.TSSA (8772) or e-mail [customerservices@tssa.org](mailto:customerservices@tssa.org). We will be happy to assist you. When contacting TSSA regarding this file, please refer to the Service Request number provided above.

Yours truly,

Liliana Constantinescu, P Eng  
Tel. : 416-734-3425  
[lconstantinescu@tssa.org](mailto:lconstantinescu@tssa.org)





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345 Carlingview Drive  
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Show facsimile of manufacturer's logo or trademark, as it will appear on the fitting, in the space below

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(Title of recognized North American Standard)

which specifies the dimensions, materials of construction, pressure/temperature ratings, identification marking the fittings and service;



or are not covered by the provisions of a recognized North American standard and are therefore manufactured to comply with \_\_\_\_\_ as supported by the attached data which identifies the dimensions, material of construction, pressure/temperature ratings and the basis for such ratings, the marking of the fitting for identification and service.

I further declare that the manufacture of these fittings is controlled by a quality system meeting the requirements of ISO 9001:2015 which has been verified by the following authority, AVU Registrations

The items covered by this declaration, for which I seek registration, are category "C" type fittings. In support of this application, the following information and/or test data are attached as follows:

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(drawings, calculations, test reports, etc.)

Declared before me at 53 Bank Westchester

the 7 day of May AD 20 20

Commissioner for Oaths:

Kristina Center  
(Printed name)  
[Signature]  
(Signature)



KRISTINA CENTER  
Notary Public, State of Ohio  
My Commission Expires  
January 24, 2023

[Signature]  
(Signature of Declarer)

### FOR OFFICE USE ONLY

To the best of my knowledge and belief, the application meets the requirements of the **Technical Standards and Safety Act**, Boilers and Pressure Vessels Regulation, and CSA Standard B51 and is accepted for registration in Category C.

CRN: 0C22443.5

Registered by: [Signature]

Dated: MAY 26, 2020

NOTE: This registration expires on: MAY 26, 2030

Technical  
Standards  
and Safety  
Authority

Boilers and  
Pressure Vessels  
Safety Program

**REGISTERED**

C.R.N.: 0C22443.5

Signed: [Signature]

Date: May 26, 2020.

FOR SCOPE OF REGISTRATION SEE STAMPED  
ATTACHMENT 1 AND 2

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P03045 / 9R-F3 Wall Thickness / Rev 0

P03481 / 9R-F1 Dimensional Drawing and Bill of Materials / Rev 0

P03482 / 9R-F3 Dimensional Drawing and Bill of Materials / Rev 0

P03484 / F9R-F1 Dimensional Drawing and Bill of Materials / Rev 0

P03485 / F9R-F3 Dimensional Drawing and Bill of Materials / Rev 0

THIS IS PART OF CRN  
0C22443.5  
Technical Standards and Safety Authority  
Boilers and Pressure Vessels Safety  
Program

##### Calculations (Documet No., Rev No.):

TR00272 / (F)9R-F1 Series Calculations / Rev 0

TR00281 / (F)9R-F3 Series Calculations / Rev 0

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Class 150 WCB: 285 psig

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THIS IS PART OF CRN  
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Technical Standards and Safety Authority  
Boilers and Pressure Vessels Safety  
Program

## SCOPE OF REGISTRATION

Attachment 2  
*(dimensions in inches)*

| Series                                      | Sizes  |
|---|--|
| Series 9R & F9R WCB / CF8M Class 150 & 300: | 1/2"; 3/4"; 1"; 1-1/2"; 2"; 2-1/2"; 3"; 4"; 6"; 8" |




# UNIFORM STATUTORY DECLARATION FORM FOR THE REGISTRATION OF FITTING DESIGNS

NEW BRUNSWICK  
NUNAVUT

NOVA SCOTIA  
YUKON

PRINCE EDWARD ISLAND  
NORTHWEST TERRITORIES

NEWFOUNDLAND AND LABRADOR

|   |  |
|---|--|
| MANUFACTURERS NAME: A-T Controls, Inc.  |  |
| MANUFACTURERS ADDRESS: 9955 International Blvd.; Cincinnati, OH, 45246  |  |
| PLANT LOCATIONS: 9955 International Blvd.; Cincinnati, OH, 45246; 12840 Sugar Ridge; Stafford, TX, 77477  |  |
| <b>CATEGORY OF FITTINGS TO BE REGISTERED. CIRCLE ONE CATEGORY ONLY</b><br>A Pipe fittings, including couplings, tees, elbows, Ys, plugs, unions, pipe caps, or reducers<br>B Flanges: all flanges<br><input checked="" type="checkbox"/> C Valves: all line valves<br>D Expansion joints, flexible connections, and hose assemblies: all types<br>E Strainers, filters, separators, and steam traps<br>F Measuring devices, including pressure gauges, level gauges, sight glasses, levels, or pressure transmitters<br>G Certified capacity-rated pressure relief devices acceptable as primary over pressure protection on boilers, pressure vessels, piping and fusible plugs<br>H Pressure retaining components that do not fall into one of the above categories<br>N Nuclear components: Class 1 <input type="checkbox"/> Class 2 <input type="checkbox"/> Class 3 <input type="checkbox"/> (Meeting AECB or ASME requirements) |  |
| <b>TITLE OF THE STANDARD OF CONSTRUCTION</b><br>ASME B16.34-2017  |  |
| <b>SHOW MANUFACTURERS NAME, TRADEMARK, OR LOGO AS IT WILL APPEAR ON THE PRODUCT</b><br>  |  |
| <b>TYPE OF CONSTRUCTION</b><br>FORGED <input type="checkbox"/> WELDED <input type="checkbox"/> WROUGHT <input type="checkbox"/><br>CAST <input type="checkbox"/> OTHER <input type="checkbox"/><br>DESCRIBE OTHER:  |  |
| <b>LIST OF SUPPORTING DOCUMENTATION AND IDENTIFICATION OF THE ACTUAL ITEMS TO BE REGISTERED:</b><br>Actual items to be registered: 9R and F9R Series Valves, Class 150 and 300.<br>Drawings: P03044 Rev 0; P03045 Rev 0; P03481 Rev 0; P03482 Rev 0; P03484 Rev 0; P03485 Rev 0<br>Calculations: TR00272 Rev 0; TR00281 Rev 0   |  |

## DECLARATION:

I, Steve Wells / CFO (see note 3) employed by A-T Controls, Inc. and being the person having full authority and responsibility for the quality of the end product do solemnly declare that the information contained in this form is true and to the best of my knowledge represents the product for which registration is sought. The dimensions, materials of construction, pressure temperature ratings, and identification markings are in accordance with the herein named standards. I further declare that the manufacture of these fittings is regulated by a Quality Control Program which extends to each plant where fabrication occurs in whole or in part and has been verified by AVU Registrations as being suitable for that purpose and I make this solemn declaration conscientiously believing it to be true, and knowing that it is of the same force and effect as if made under oath.

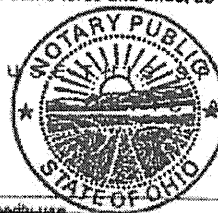
Signature of Declarer: [Signature]

Declared before me at 513 Bank West Chester

This 7 day of May AD 2020

Commissioner of Oaths  
or Notary Public; (sign) [Signature]

(Affix Official seal to the right)



KRISTINA CENTER  
Notary Public, State of Ohio  
My Commission Expires  
January 24, 2023

|  |  |
|--|--|
| This space for Regulatory Authority use<br>This registration must be revalidated after ten (10) years from the date of acceptance.   |  |
| CRN: <u>0C22443.5</u><br>FID#: <u>15253</u>  | NUNAVUT<br>Boilers and<br>Pressure Vessels Act<br>REGISTERED<br>CRN <u>0C22443.5N</u><br>Date <u>June 26, 2020</u><br>Signed <u>[Signature]</u><br>Chief Inspector |
| Notes:<br>1. All fittings shall be registered in the name of the Manufacturer.<br>2. Each category shall be supported with two Statutory Declaration forms and one copy of supporting documentation.<br>3. The declaration shall be made by the person having full authority and responsibility for the quality of the end product.<br>4. Quality control programs shall be resubmitted for validation at a maximum interval of five (5) years.<br>CRN expires May 26, 2030 - DG |  |
| Territorial Registrar  |  |


# UNIFORM STATUTORY DECLARATION FORM FOR THE REGISTRATION OF FITTING DESIGNS

NEW BRUNSWICK  
NUNAVUT

NOVA SCOTIA  
YUKON

PRINCE EDWARD ISLAND  
NORTHWEST TERRITORIES

NEWFOUNDLAND AND LABRADOR

|   |  |
|---|--|
| MANUFACTURERS NAME: A-T Controls, Inc.  |  |
| MANUFACTURERS ADDRESS: 8955 International Blvd., Cincinnati, OH. 45246  |  |
| PLANT LOCATIONS: 8955 International Blvd; Cincinnati, OH. 45246; 12840 Sugar Ridge; Stafford, TX. 77477   |  |
| <b>CATEGORY OF FITTINGS TO BE REGISTERED. CIRCLE ONE CATEGORY ONLY</b><br>A Pipe fittings, including couplings, tees, elbows, Ys, plugs, unions, pipe caps, or reducers<br>B Flanges: all flanges<br>C Valves: all line valves<br>D Expansion joints, flexible connections, and hose assemblies: all types<br>E Strainers, filters, separators, and steam traps<br>F Measuring devices, including pressure gauges, level gauges, sight glasses, levels, or pressure transmitters<br>G Certified capacity-rated pressure relief devices acceptable as primary over pressure protection on boilers, pressure vessels, piping and fusible plugs<br>H Pressure retaining components that do not fall into one of the above categories<br>I Nuclear components: Class 1 <input type="checkbox"/> Class 2 <input type="checkbox"/> Class 3 <input type="checkbox"/> (Meeting ASME or ASME requirements) |  |
| TITLE OF THE STANDARD OF CONSTRUCTION<br>ASME B16.34-2017   |  |
| <b>SHOW MANUFACTURERS NAME, TRADEMARK, OR LOGO AS IT WILL APPEAR ON THE PRODUCT</b><br>  |  |
| <b>TYPE OF CONSTRUCTION</b><br>FORGED <input type="checkbox"/> WELDED <input type="checkbox"/> WROUGHT <input type="checkbox"/><br>CAST <input checked="" type="checkbox"/> OTHER <input type="checkbox"/><br>DESCRIBE OTHER:   |  |
| <b>LIST OF SUPPORTING DOCUMENTATION AND IDENTIFICATION OF THE ACTUAL ITEMS TO BE REGISTERED:</b><br>Actual items to be registered: 9R and FBR Series Valves, Class 150 and 300.<br>Drawings: P03044 Rev 0; P03045 Rev 0; P03481 Rev 0; P03482 Rev 0; P03484 Rev 0; P03485 Rev 0<br>Calculations: TR00272 Rev 0; TR00281 Rev 0.  |  |

## DECLARATION:

I, Steve Wells / CFO (see note 2) employed by A-T Controls, Inc. and being the person having full authority and responsibility for the quality of the end product do solemnly declare that the information contained in this form is true and to the best of my knowledge represents the product for which registration is sought. The dimensions, materials of construction, pressure temperature ratings, and identification markings are in accordance with the herein named standards. I further declare that the manufacture of these fittings is regulated by a Quality Control Program which extends to each plant where fabrication occurs in whole or in part and has been verified by AVU Registrations as being suitable for that purpose and I make this solemn declaration conscientiously believing it to be true, and knowing that it is of the same force and effect as if made under oath.

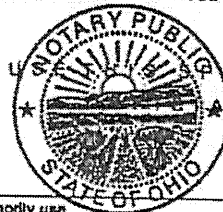
Signature of Declarer: [Signature]

Declared before me at 513 Bank West Chester


This 7 day of May AD 2020

Commissioner of Oaths  
or Notary Public: (sign) [Signature]

(Affix Official seal to the right)



**KRISTINA CENTER**  
Notary Public, State of Ohio  
My Commission Expires  
January 24, 2023

|   |  |
|---|--|
| This space for Regulatory Authority use   |  |
| This registration must be revalidated after ten (10) years from the date of acceptance.   |  |
| CRN: <u>0C22443.5</u>   |  |
| FID#: <u>15253</u>  |  |
| <b>Notes:</b><br>1. All fittings shall be registered in the name of the Manufacturer.<br>2. Each category shall be supported with two Statutory Declaration forms and one copy of supporting documentation.<br>3. The declaration shall be made by the person having full authority and responsibility for the quality of the end product.<br>4. Quality control programs shall be resubmitted for validation at a maximum interval of five (5) years.<br>CRN expires May 26, 2030 - DG |  |
| <br><b>REGISTERED</b><br><b>UNDER THE AUTHORITY OF</b><br><b>THE BOILER AND PRESSURE</b><br><b>VESSEL ACT.</b><br>C.R.N. <u>0C22443.5</u><br>SIGNED: <u>[Signature]</u><br>DATE <u>June 30 2020</u>  |  |

705.00


# **UNIFORM STATUTORY DECLARATION FORM FOR THE REGISTRATION OF FITTING DESIGNS**

NEW BRUNSWICK  
NUNAVUT

NOVA SCOTIA  
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| <b>SHOW MANUFACTURERS NAME, TRADEMARK, OR LOGO AS IT WILL APPEAR ON THE PRODUCT</b><br>  | <b>TYPE OF CONSTRUCTION</b><br>FORGED <input type="checkbox"/> WELDED <input type="checkbox"/> WROUGHT <input type="checkbox"/><br>CAST <input checked="" type="checkbox"/> OTHER <input type="checkbox"/><br>DESCRIBE OTHER: |
| <b>LIST OF SUPPORTING DOCUMENTATION AND IDENTIFICATION OF THE ACTUAL ITEMS TO BE REGISTERED:</b><br>Actual items to be registered: 9R and F9R Series Valves, Class 150 and 300.<br>Drawings: P03044 Rev 0; P03045 Rev 0; P03461 Rev 0; P03482 Rev 0; P03484 Rev 0; P03485 Rev 0<br>Calculations: TR00272 Rev 0; TR00261 Rev 0.  |   |

**DECLARATION:**

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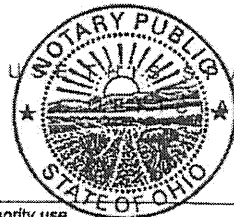
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## DECLARATION:

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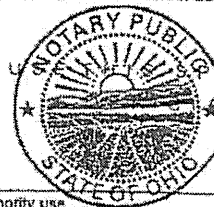
Signature of Declarer: [Signature]

Declared before me at 513 Bank West Center

This 7 day of May AD 2020

Commissioner of Oaths  
or Notary Public: (sign) [Signature]

(Affix Official seal to the right)



KRISTINA CENTER  
Notary Public, State of Ohio  
My Commission Expires  
January 24, 2023

|  |  |
|--|--|
| This space for Regulatory Authority use  |  |
| This registration must be revalidated after ten (10) years from the date of acceptance.  |  |
| CRN: <u>0C22443.5</u>  | Newfoundland<br>Labrador<br>Service NL   |
| FID#: <u>15253</u>   | Registered <u>0C22443.50</u><br>Date <u>20/06/29</u><br>Engineering and Inspection Services<br>Registered By: <u>[Signature]</u> |
| Notes:<br>1. All fittings shall be registered in the name of the Manufacturer.<br>2. Each category shall be supported with two Statutory Declaration forms and one copy of supporting documentation.<br>3. The declaration shall be made by the person having full authority and responsibility for the quality of the end product.<br>4. Quality control programs shall be resubmitted for validation at a maximum interval of five (5) years.<br>CRN expires May 26, 2030 - DG |  |
| UNDER THE AUTHORITY OF THE<br>PUBLIC SAFETY ACT AND<br>THE BOILER, PRESSURE VESSEL AND<br>COMPRESSED GAS REGULATIONS   |  |

June 29, 2020

**Attention:** Tanya Francis  
TECHNICAL STANDARDS & SAFETY AUTHORITY  
345 CARLINGVIEW DRIVE  
TORONTO, ON M9W 6N9

The design submission, tracking number 2020-03131, originally received on June 18, 2020 was surveyed and accepted for registration as follows:

**CRN :** 0C22443.52 **Accepted on:** June 29, 2020  
**Reg Type:** NEW DESIGN **Expiry Date:** May 26, 2030  
**Drawing No. :** SCOPE OF REGISTRATION: ATTACHMENT 1 & 2  
**Fitting type:** SERIES 9R & F9R VALVES  
Design registered in the name of : A-T CONTROLS INC

**The registration is conditional on your compliance with the following notes:**

*\*\* This registration covers only those valves that are in strict compliance with ASME B16.34, with respect to dimensions, pressure and temperature ratings, materials, markings etc.*

*\*\* Size: 1/2" to 8", class rating: 150# & 300#*

*As indicated on AB-41 Statutory Declaration form and submitted documentation, the code of construction is B16.34.*

- It is our understanding that the fitting(s), included as the scope of this submission, that is(are) subject to the Safety Codes Act shall comply with the requirements of the indicated Standard or Code of Construction on the AB-41 Statutory Declaration as supported by the attached data which identifies the dimensions, materials of construction, press./temp. ratings and the basis for such ratings, and the identification marking of the fittings.*
- This registration is valid only for fittings fabricated at the location(s) covered by the QC certificate attached to the accepted AB-41 Statutory Declaration form.*
- This registration is valid only until the indicated expiry date and only if the Manufacturer maintains a valid quality management system approved by an acceptable third-party agency until that date.*
- Should the approval of the quality management system lapse before the expiry date indicated above, this registration shall become void.*

An invoice covering survey and registration fees will be forwarded from our Revenue Accounts.

If you have any question don't hesitate to contact me by phone at (780) 433-0281 ext 3337 or fax (780) 437-7787 or e-mail Dick@absa.ca.

Sincerely,



DICK, ASHLING, P. Eng.  
DOP Cert. No. D00007936





Technical Standards and Safety Authority  
345 Carlingview Drive  
Toronto, Ontario M9W 6N9  
www.tssa.org

Show facsimile of manufacturer's logo or trademark, as it will appear on the fitting, in the space below

\*\* See attached for detail

## STATUTORY DECLARATION Registration of Fittings

I, Steve Wells (CFO)

(Name and Position, e.g. President, Plant Manager, Chief Engineer)

of A-T Controls, Inc.

(Name of Manufacturer)

Located at 9955 International Blvd; Cincinnati, OH. 45246

(Plant Address)

(513) 247-5465

(Telephone No.)

(513) 247-5462

(Fax No.)



do solemnly declare that the fittings listed hereunder, which are subject to the **Technical Standards and Safety Act**, Boilers and Pressure Vessels Regulation, comply with all of the requirements of  
ASME B16-34-2017

(Title of recognized North American Standard)

which specifies the dimensions, materials of construction, pressure/temperature ratings, identification marking the fittings and service;



or are not covered by the provisions of a recognized North American standard and are therefore manufactured to comply with \_\_\_\_\_ as supported by the attached data which identifies the dimensions, material of construction, pressure/temperature ratings and the basis for such ratings, the marking of the fitting for identification and service.

I further declare that the manufacture of these fittings is controlled by a quality system meeting the requirements of ISO 9001:2015 which has been verified by the following authority, AVU Registrations

The items covered by this declaration, for which I seek registration, are category "C" type fittings. In support of this application, the following information and/or test data are attached as follows:

See attachment 1 (List of drawings and calculations) and attachment 2 (Scope of Registration).

(drawings, calculations, test reports, etc.)

Declared before me at 53 Bank West Chester

the 7

day of May

AD 20 20

of Ohio

Commissioner for Oaths:

Kristina Center  
(Printed name)  
[Signature]  
(Signature)



KRISTINA CENTER  
Notary Public, State of Ohio  
My Commission Expires  
January 24, 2023

[Signature]  
(Signature of Declarer)

### FOR OFFICE USE ONLY

To the best of my knowledge and belief, the application meets the requirements of the **Technical Standards and Safety Act**, Boilers and Pressure Vessels Regulation, and CSA Standard B51 and is accepted for registration in Category \_\_\_\_\_.

CRN: \_\_\_\_\_

Registered by: \_\_\_\_\_

Dated: \_\_\_\_\_

NOTE: This registration expires on: \_\_\_\_\_

2020-03131

**ABSA**

SAFETY CODES ACT - PROVINCE OF ALBERTA

**ACCEPTED: 0C22443.52**

**See acceptance letter for  
conditions of registration.**

Date: 2020-06-29

By: [Signature]

ASHLING DICK, P. Eng.

This stamp and signature have been affixed electronically to this registered design as required by Section 20(1) of the Pressure Equipment Safety Regulation, in accordance with the Electronic Transactions Act.

\*Information provided in this application is releasable under the Freedom of Information and Privacy Protection Act and may be disclosed upon request.



2020-03131

**ABSA**

SAFETY CODES ACT - PROVINCE OF ALBERTA

**ACCEPTED: 0C22443.52**

**See acceptance letter for  
conditions of registration.**

Date: 2020-06-29

By:

ASHLING DICK, P. Eng.

This stamp and signature have been affixed electronically to this registered design as required by Section 20(1) of the Pressure Equipment Safety Regulation, in accordance with the Electronic Transactions Act.

## Attachment 1

### Request for a Canadian Registration Number (CRN) in Multiple Jurisdictions

#### Series 9R / F9R Valves, Class 150 and 300

##### Drawing / Drawing Titles / Revisions:

P03044 / 9R-F1 Wall Thickness / Rev 0

P03045 / 9R-F3 Wall Thickness / Rev 0

P03481 / 9R-F1 Dimensional Drawing and Bill of Materials / Rev 0

P03482 / 9R-F3 Dimensional Drawing and Bill of Materials / Rev 0

P03484 / F9R-F1 Dimensional Drawing and Bill of Materials / Rev 0

P03485 / F9R-F3 Dimensional Drawing and Bill of Materials / Rev 0

##### Calculations (Documet No., Rev No.):

TR00272 / (F)9R-F1 Series Calculations / Rev 0

TR00281 / (F)9R-F3 Series Calculations / Rev 0

##### MAWP:

Class 150 WCB: 285 psig

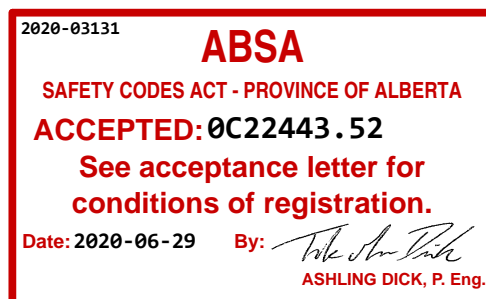
Class 150 CF8M: 275 psig

Class 300 WCB: 740 psig

Class 300 CF8M: 720 psig

##### MAWT:

500°F for TFM-1600 seats, but can increase if material is changed (variable)

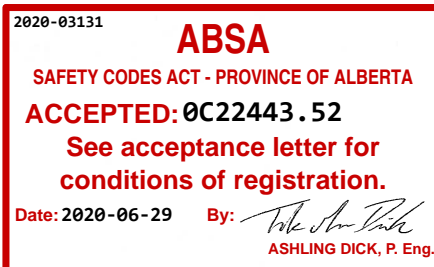


This stamp and signature have been affixed electronically to this registered design as required by Section 20(1) of the Pressure Equipment Safety Regulation, in accordance with the Electronic Transactions Act.

## SCOPE OF REGISTRATION

Attachment 2  
(dimensions in inches)

| Series                                      | Sizes  |
|---|--|
| Series 9R & F9R WCB / CF8M Class 150 & 300: | 1/2"; 3/4"; 1"; 1-1/2"; 2"; 2-1/2"; 3"; 4"; 6"; 8" |



This stamp and signature have been affixed electronically to this registered design as required by Section 20(1) of the Pressure Equipment Safety Regulation, in accordance with the Electronic Transactions Act.



7/16/2020

TSSA  
345 Carlington Drive  
Toronto, ONT, M9C1A3  
CA

Dear Cecylia Garbacz

**Re: Reciprocal CRN Registration in Manitoba**

Your application indicates that a CRN has been received in another Canadian Jurisdiction, and therefore your CRN has been registered in Manitoba as follows:

File Number: 74-R765  
CRN: 0C22443.54  
Scope: ATTACHMENT 1 AND 2  
Manufacturer: A-T CONTROLS INC  
Expiry Date: 26/May/30

Please find attached invoice for registration.

As indicated by the Regulatory Reconciliation and Cooperation Table and the Reconciliation Agreement for the Canadian Registration Number (CRN) for Pressure Equipment, a CRN issued in any Canadian Jurisdiction will be accepted for use in Manitoba.

In accordance with Steam and Pressure Plants Regulation and CSA B51, it is the manufacturer's responsibility to file a Manufacturers Data Report, including partial data reports, with our office, prior to shipping pressure equipment to Manitoba.

Please contact me directly via email at [Cheryl.Lashek@gov.mb.ca](mailto:Cheryl.Lashek@gov.mb.ca) for any questions or concerns.

**Cheryl Lashek, P.Eng**  
**Director, ITSM**  
Inspection and Technical Services  
Office of the Fire Commissioner  
508 - 401 York Avenue, Winnipeg Manitoba R3C 0P8  
T (204) 945-3507 | F (204) 948-2309




# UNIFORM STATUTORY DECLARATION FORM FOR THE REGISTRATION OF FITTING DESIGNS

NEW BRUNSWICK  
NUNAVUT

NOVA SCOTIA  
YUKON

PRINCE EDWARD ISLAND  
NORTHWEST TERRITORIES

NEWFOUNDLAND AND LABRADOR

|   |   |
|---|---|
| MANUFACTURERS NAME: A-T Controls, Inc.  |   |
| MANUFACTURERS ADDRESS: 9955 International Blvd.; Cincinnati, OH. 45246  |   |
| PLANT LOCATIONS: 9955 International Blvd.; Cincinnati, OH. 45246; 12840 Sugar Ridge; Stafford, TX. 77477  |   |
| <b>CATEGORY OF FITTINGS TO BE REGISTERED. CIRCLE ONE CATEGORY ONLY</b><br>A Pipe fittings, including couplings, tees, elbows, Ys, plugs, unions, pipe caps, or reducers<br>B Flanges: all flanges<br><input checked="" type="checkbox"/> C Valves: all line valves<br>D Expansion joints, flexible connections, and hose assemblies: all types<br>E Strainers, filters, separators, and steam traps<br>F Measuring devices, including pressure gauges, level gauges, sight glasses, levels, or pressure transmitters<br>G Certified capacity-rated pressure relief devices acceptable as primary over pressure protection on boilers, pressure vessels, piping and fusible plugs<br>H Pressure retaining components that do not fall into one of the above categories<br>N Nuclear components: Class 1 <input type="checkbox"/> Class 2 <input type="checkbox"/> Class 3 <input type="checkbox"/> (Meeting AECB or ASME requirements) | <b>TITLE OF THE STANDARD OF CONSTRUCTION</b><br>ASME B16.34-2017  |
| <b>SHOW MANUFACTURERS NAME, TRADEMARK, OR LOGO AS IT WILL APPEAR ON THE PRODUCT</b><br>  | <b>TYPE OF CONSTRUCTION</b><br>FORGED <input type="checkbox"/> WELDED <input type="checkbox"/> WROUGHT <input type="checkbox"/><br>CAST <input checked="" type="checkbox"/> OTHER <input type="checkbox"/><br>DESCRIBE OTHER: |
| <b>LIST OF SUPPORTING DOCUMENTATION AND IDENTIFICATION OF THE ACTUAL ITEMS TO BE REGISTERED:</b><br>Actual items to be registered: 9R and F9R Series Valves, Class 150 and 300.<br>Drawings: P03044 Rev 0; P03045 Rev 0; P03481 Rev 0; P03482 Rev 0; P03484 Rev 0; P03485 Rev 0<br>Calculations: TR00272 Rev 0; TR00281 Rev 0.  |   |

## DECLARATION:

I, Steve Wells / CFO (see note 3) employed by A-T Controls, Inc. and being the person having full authority and responsibility for the quality of the end product do solemnly declare that the information contained in this form is true and to the best of my knowledge represents the product for which registration is sought. The dimensions, materials of construction, pressure temperature ratings, and identification markings are in accordance with the herein named standards. I further declare that the manufacture of these fittings is regulated by a Quality Control Program which extends to each plant where fabrication occurs in whole or in part and has been verified by AVU Registrations as being suitable for that purpose and I make this solemn declaration conscientiously believing it to be true, and knowing that it is of the same force and effect as if made under oath.

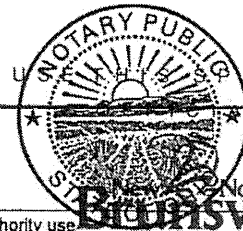
Signature of Declarer: [Signature]

Declared before me at 513 Bank West Chester

This 7 day of May AD 2020

Commissioner of Oaths or Notary Public: (sign) [Signature]

(Affix Official seal to the right)



KRISTINA CENTER  
Notary Public, State of Ohio  
My Commission Expires  
January 24, 2023

|   |  |
|---|--|
| This space for Regulatory Authority use<br>This registration must be revalidated after ten (10) years from the date of acceptance.<br>CRN: <u>0C22443.5</u><br>FID#: <u>15253</u><br>Notes:<br>1. All fittings shall be registered in the name of the Manufacturer.<br>2. Each category shall be supported with two Statutory Declaration forms and one copy of supporting documentation.<br>3. The declaration shall be made by the person having full authority and responsibility for the quality of the end product.<br>4. Quality control programs shall be resubmitted for validation at a maximum interval of five (5) years.<br>CRN expires May 26, 2030 - DG | DEPT OF JUSTICE PUBLIC SAFETY<br>BOILER & PRESSURE VESSEL ACT<br>REGISTRATION ONLY<br>CRN <u>0C22443.57</u><br><u>[Signature]</u><br>CHIEF BOILER INSPECTOR<br>DATE <u>6/26/20</u> |
| <input type="checkbox"/> BLRs <input type="checkbox"/> PVs<br><input checked="" type="checkbox"/> FITTINGS <input type="checkbox"/> NUCLEAR COMPONENTS  |  |


# **UNIFORM STATUTORY DECLARATION FORM FOR THE REGISTRATION OF FITTING DESIGNS**

NEW BRUNSWICK  
NUNAVUT

NOVA SCOTIA  
YUKON

PRINCE EDWARD ISLAND  
NORTHWEST TERRITORIES

NEWFOUNDLAND AND LABRADOR

|  |  |
|--|--|
| MANUFACTURERS NAME: A-T Controls, Inc.   |  |
| MANUFACTURERS ADDRESS: 8955 International Blvd.; Cincinnati, OH, 45246   |  |
| PLANT LOCATIONS: 9955 International Blvd; Cincinnati, OH, 45246; 12840 Sugar Ridge; Stafford, TX, 77477  |  |
| <b>CATEGORY OF FITTINGS TO BE REGISTERED. CIRCLE ONE CATEGORY ONLY</b><br>A. Pipe fittings, including couplings, tees, elbows, Ys, plugs, unions, pipe caps, or reducers<br>B. Flanges: all flanges<br>C. Valves: all line valves<br>D. Expansion joints, flexible connections, and hose assemblies: all types<br>E. Strainers, filters, separators, and steam traps<br>F. Measuring devices, including pressure gauges, level gauges, sight glasses, levels, or pressure transmitters<br>G. Certified capacity-rated pressure relief devices acceptable as primary over pressure protection on boilers, pressure vessels, piping and fusible plugs<br>H. Pressure retaining components that do not fall into one of the above categories<br>I. Nuclear components: Class 1 <input type="checkbox"/> Class 2 <input type="checkbox"/> Class 3 <input type="checkbox"/> (Meeting AECS or ASME requirements) | <b>TITLE OF THE STANDARD OF CONSTRUCTION</b><br>ASME B16.34-2017   |
| <b>SHOW MANUFACTURERS NAME, TRADEMARK OR LOGO AS IT WILL APPEAR ON THE PRODUCT</b><br>  | <b>TYPE OF CONSTRUCTION</b><br>FORGED <input type="checkbox"/> WELDED <input type="checkbox"/> WROUGHT <input type="checkbox"/><br>CAST <input type="checkbox"/> OTHER <input type="checkbox"/><br>DESCRIBE OTHER: |
| <b>LIST OF SUPPORTING DOCUMENTATION AND IDENTIFICATION OF THE ACTUAL ITEMS TO BE REGISTERED:</b><br>Actual items to be registered: 9R and F9R Series Valves, Class 150 and 300.<br>Drawings: P03044 Rev 0; P03045 Rev 0; P03481 Rev 0; P03482 Rev 0; P03484 Rev 0; P03485 Rev 0<br>Calculations: TR00272 Rev 0; TR00281 Rev 0.   |  |

**DECLARATION:**

I, Siva Wells / CFO (see note 2) employed by A-T Controls, Inc. and being the person having full authority and responsibility for the quality of the end product do solemnly declare that the information contained in this form is true and to the best of my knowledge represents the product for which registration is sought. The dimensions, materials of construction, pressure temperature ratings, and identification markings are in accordance with the herein named standards. I further declare that the manufacture of these fittings is regulated by a Quality Control Program which extends to each plant where fabrication occurs in whole or in part and has been verified by AVU Registrations as being suitable for that purpose and I make this solemn declaration conscientiously believing it to be true, and knowing that it is of the same force and effect as if made under oath.

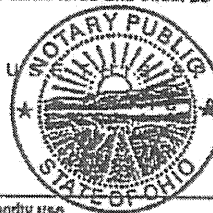
Signature of Declarer: [Signature]

Declared before me at 513 Bank West Charter

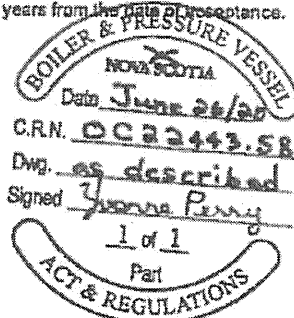
This 7 day of May AD 2020

Commissioner of Oaths  
or Notary Public: (sign) [Signature]

(Affix Official seal to the right)



**KRISTINA CENTER**  
Notary Public, State of Ohio  
My Commission Expires  
January 24, 2023

|   |  |
|---|--|
| This space for Regulatory Authority use<br>This registration must be revalidated after ten (10) years from the date of acceptance.  |  |
| CRN: <u>0C22443.5</u>   |  |
| FID#: <u>15253</u>  |  |
| <b>Notes:</b><br>1. All fittings shall be registered in the name of the Manufacturer.<br>2. Each category shall be supported with two Statutory Declaration forms and one copy of supporting documentation.<br>3. The declaration shall be made by the person having full authority and responsibility for the quality of the end product.<br>4. Quality control programs shall be resubmitted for validation at a maximum interval of five (5) years.<br>CRN expires May 26, 2030 - DG |  |


# **UNIFORM STATUTORY DECLARATION FORM FOR THE REGISTRATION OF FITTING DESIGNS**

NEW BRUNSWICK  
NUNAVUT

NOVA SCOTIA  
YUKON

PRINCE EDWARD ISLAND  
NORTHWEST TERRITORIES

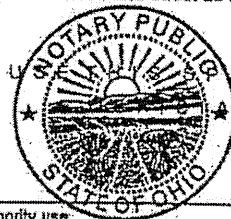
NEWFOUNDLAND AND LABRADOR

|   |  |
|---|--|
| MANUFACTURERS NAME: A-T Controls, Inc.  |  |
| MANUFACTURERS ADDRESS: 9955 International Blvd., Cincinnati, OH, 45246  |  |
| PLANT LOCATIONS: 9955 International Blvd, Cincinnati, OH, 45246; 12840 Sugar Ridge, Stafford, TX, 77477   |  |
| <b>CATEGORY OF FITTINGS TO BE REGISTERED. CIRCLE ONE CATEGORY ONLY</b><br>A Pipe fittings, including couplings, tees, elbows, Ys, plugs, unions, pipe caps, or reducers<br>B Flanges: all flanges<br><input checked="" type="checkbox"/> C Valves: all line valves<br>D Expansion joints, flexible connections, and hose assemblies: all types<br>E Strainers, filters, separators, and steam traps<br>F Measuring devices, including pressure gauges, level gauges, sight glasses, levels, or pressure transmitters<br>G Certified capacity-rated pressure relief devices acceptable as primary over pressure protection on boilers, pressure vessels, piping and fusible plugs<br>H Pressure retaining components that do not fall into one of the above categories<br>I Nuclear components: Class 1 <input type="checkbox"/> Class 2 <input type="checkbox"/> Class 3 <input type="checkbox"/> (Meeting AECB or ASME requirements) | <b>TITLE OF THE STANDARD OF CONSTRUCTION</b><br>ASME B16.34-2017   |
| <b>SHOW MANUFACTURERS NAME, TRADEMARK, OR LOGO AS IT WILL APPEAR ON THE PRODUCT</b><br>  | <b>TYPE OF CONSTRUCTION</b><br>FORGED <input type="checkbox"/> WELDED <input type="checkbox"/> WROUGHT <input type="checkbox"/><br>CAST <input type="checkbox"/> OTHER <input type="checkbox"/><br>DESCRIBE OTHER: |
| <b>LIST OF SUPPORTING DOCUMENTATION AND IDENTIFICATION OF THE ACTUAL ITEMS TO BE REGISTERED:</b><br>Actual items to be registered: 9R and F9R Series Valves, Class 150 and 300.<br>Drawings: P03044 Rev 0; P03045 Rev 0; P03481 Rev 0; P03482 Rev 0; P03484 Rev 0; P03485 Rev 0<br>Calculations: TR00272 Rev 0; TR00281 Rev 0.  |  |

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Signature of Declarer: [Signature]  
 Declared before me at 513 Bank West Charter  
 This 7 day of May AD 2020  
 Commissioner of Oaths [Signature]  
 or Notary Public: (sign) [Signature]  
 (Affix Official seal to the right)



**KRISTINA CENTER**  
 Notary Public, State of Ohio  
 My Commission Expires  
 January 24, 2023

|  |   |
|--|---|
| This space for Regulatory Authority use<br>This registration must be revalidated after ten (10) years from the date of acceptance.   |   |
| CRN: <u>0C22443.5</u>  | <b>ACCEPTED</b><br>PROVINCE OF PRINCE EDWARD ISLAND<br>COMMUNITIES, LAND & ENVIRONMENT<br>C.R.N. <u>0C22443.59</u><br>DATE: <u>June 29/20</u><br><b>INSPECTION SERVICES SECTION</b><br><b>BOILER/PRESSURE VESSEL BRANCH</b> |
| FID#: <u>15253</u>   |   |
| Notes:<br>1. All fittings shall be registered in the name of the Manufacturer.<br>2. Each category shall be supported with two Statutory Declaration forms and one copy of supporting documentation.<br>3. The declaration shall be made by the person having full authority and responsibility for the quality of the end product.<br>4. Quality control programs shall be resubmitted for validation at a maximum interval of five (5) years.<br>CRN expires May 26, 2030 - DG |   |

9955 International Blvd. • Cincinnati, Ohio 45246  
 Phone: 513.247.5465 Fax: 513.247.5462  
 www.atcontrols.com

|                   | Engineer | Date       |
|-------------------|----------|------------|
| <b>Completed:</b> | NPM      | 11/20/2020 |
| <b>Modified:</b>  | XXX      | MM/DD/YYYY |
| <b>Checked:</b>   | CMB      | 11/20/2020 |

The Series 9R and F9R are exempt from registration in the province of Quebec and Saskatchewan.

Quebec- <http://legisquebec.gouv.qc.ca/en/showDoc/cr/B-1.1,%20r.%206.1?&digest=>

See O.C. 89-2018, s.8. that states “8. Despite the provisions regarding the registration of designs provided for in the Manufacturing Code, the designs and specifications for piping and accessories of category A, B and C, manufactured in accordance with a standard recognized at the national level by the American Society of Mechanical Engineers (ASME), are not required to be registered with the Board. The designs and specifications must, however, be kept for purposes of verification by the Board.”

Saskatchewan- <https://www.tsask.ca/boiler-pressure-vessels/design-registration/application-for-registrations/fitting-design>

#### Exemptions

A fitting is not required to be registered in Saskatchewan pursuant to The Boiler and Pressure Vessel Act if:

It is registered by the CSA (Contact: Janet Townsend)  
 CSA International  
 178 Rexdale Boulevard  
 Toronto, ON M9W 1R3  
 Ph: 416.747.4291  
 Fax: 416.401.6795  
 Email: janet.townsend@csagroup.org; or

It is a Standard Category A, B, C, or G fitting, as set out in the CSA B51 code and complies with the specifications and standards listed in:  
 Table 126.1 of ASME B31.1-2016  
 Table 326.1 of ASME B31.3-2016  
 Table 526.1 of ASME B31.5-2016  
 Pressure relieve devices that comply with ASME/NBBI codes