





	-	2.66	_
<u> </u>	0		
-	2.93	•	
	- 5.4	9—	

\\\aight\ \ba\	DA	21.9	
Weight (lbs)	SR	24.5	
Volume	CW	130.0	
(in ³ per 90°)	CCW	98.2	
Cycle Time	DA	2.0	
(seconds per 90°)	SR	2.0	

(4) 1/2-13UNC Ø4.921" B.C. (F1	(4) 3/8-16UNC \(\pi\.63\) \(\pi\.79\) 2) \(-(4) 5/16-18UNC \(\pi\.47\) \(\pi\.2.756\) \(\pi\.63\) \(\pi\.79\) \(\pi\.756\) \(\pi\.63\) \(\pi\.756\) \(\pi\.756\)
O.866 \$\tau 1.02 STAR OUTPUT DRIVE	
T L	
D: 1	Ø1.225—-

3R300 Output Torque (in*lbs) per Air Supply (psi)

		Spring Torque		40 psi		60 psi		80 psi		100 psi		120 psi	
		End	Break	End	Break	End	Break	End	Break	End	Break	End	Break
Springs per Side	2	351	526	660	835	1253	1428	1847	2021	2440	2614	1	1
	3	527	789	397	659	991	1252	1584	1846	2177	2439	-	-
	4	703	1052	134	484	728	1077	1321	1670	1914	2263	1	-
	5	878	1315	-	-	465	901	1058	1494	1651	2087	-	-
	6	1054	1578	1	-	202	726	795	1319	1388	1912	1	1
Double Acting		-		11	.86	17	79	23	72	29	166	35	59

Pressure at port P1 will result in a clockwise rotation Pressure at port P2 will result in a counter-clockwise rotation Reverse Acting:

Pressure at port P1 will result in a counter-clockwise rotation Pressure at port P2 will result in a clockwise rotation

NOTES: Accessory mounting holes are not intended for Manual Gear Overrides or Stop Blocks. Cycle times are under no load conditions. Air line size, air capacity, and valve torque characterístics affect these cycle times. Faster or slower cycle times can be accomplished using special control components.



OO NOT SCALE DRAWING

RELEASED BY NPM RAWN BY SJK HECKED BY NPM 07/07/21 ^{ATE} 07/08/21 O7/08/21

VALVES, ACTUATORS, AND AUTOMATION CONTROLS

SHEET 1 of 1 MATERIAL

REVISION

3R300 DIMENSIONAL DRAWING AND TORQUE DATA

P03915